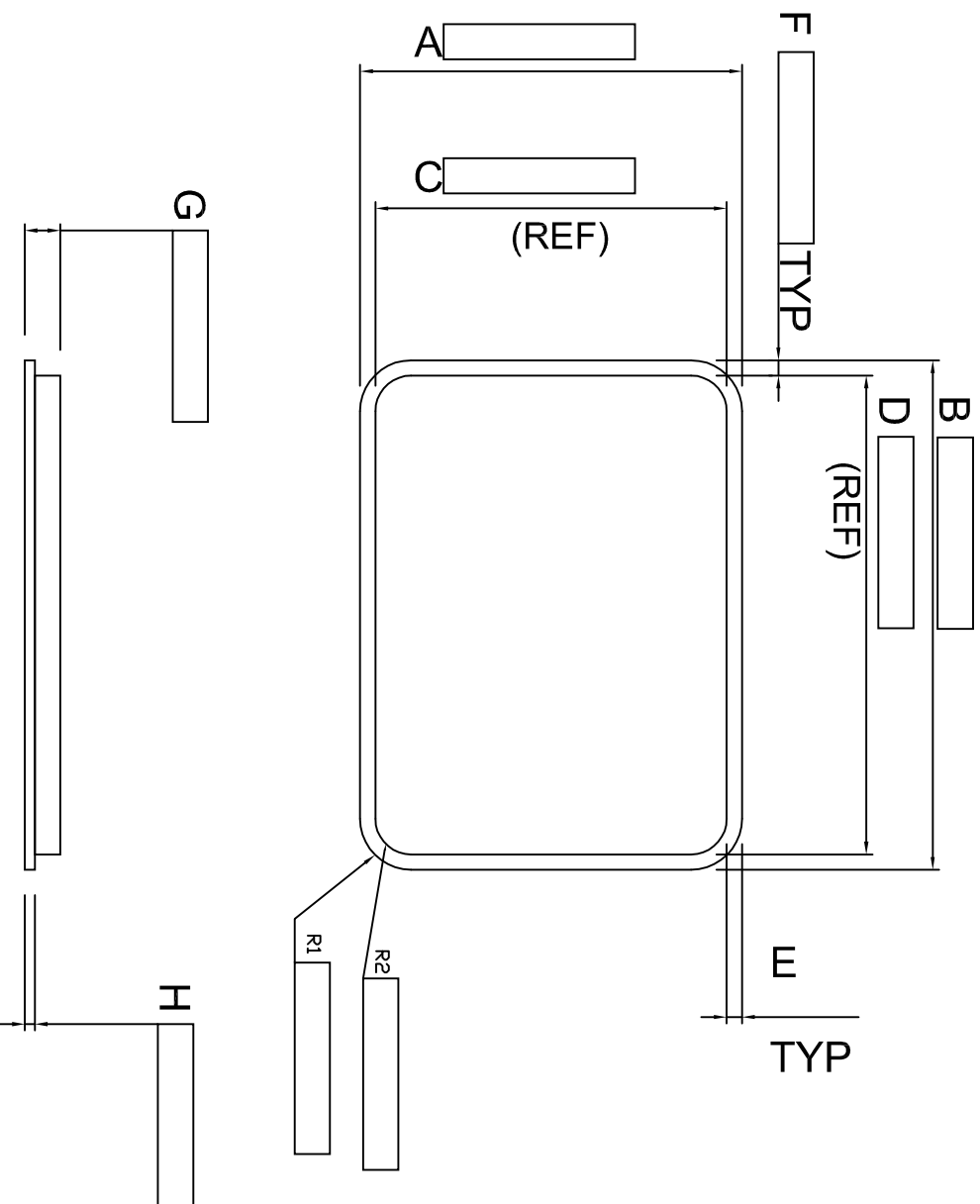


# HI-REEL LIDS LTD

## STEPPED LID

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Typical design procedure is as follows:

A&B= 0.005"(0.127) less than O.D. of package

C&D= Subject to E&F dimensions and are reference only

E&F= 0.010"(0.254) greater than wall thickness of package. Typ. On all four sides unless

asymmetrical.

G= Normally 0.010"(0.254) or 0.015"(0.381) thick.

H= Normally 0.0033"(0.0838)/0.0046"(0.1168) for 0.010"(0.254) and 0.015"(0.381)

thick stepped lids. If a thicker lid is required the min H dimension possible is

approximately 1/3 the G dimension.

R1= 0.003"(0.0762) less than nominal outside radius of package

R2= 0.015"(0.381) greater than nominal inside radius of package.

### NOTES:

Normally stepped lids are 0.010"(0.254) OR 0.015"(0.381) in thickness with a stepped reduction in the flange to typically 0.0033"(0.0838)/0.0046"(0.1168). Stepped lids can be used on flatpacks or solid sidewalls.

All dimensions are in inches(millimeters)

Please fill in the boxes  
and fax back to us on  
+44(0)1379 853058