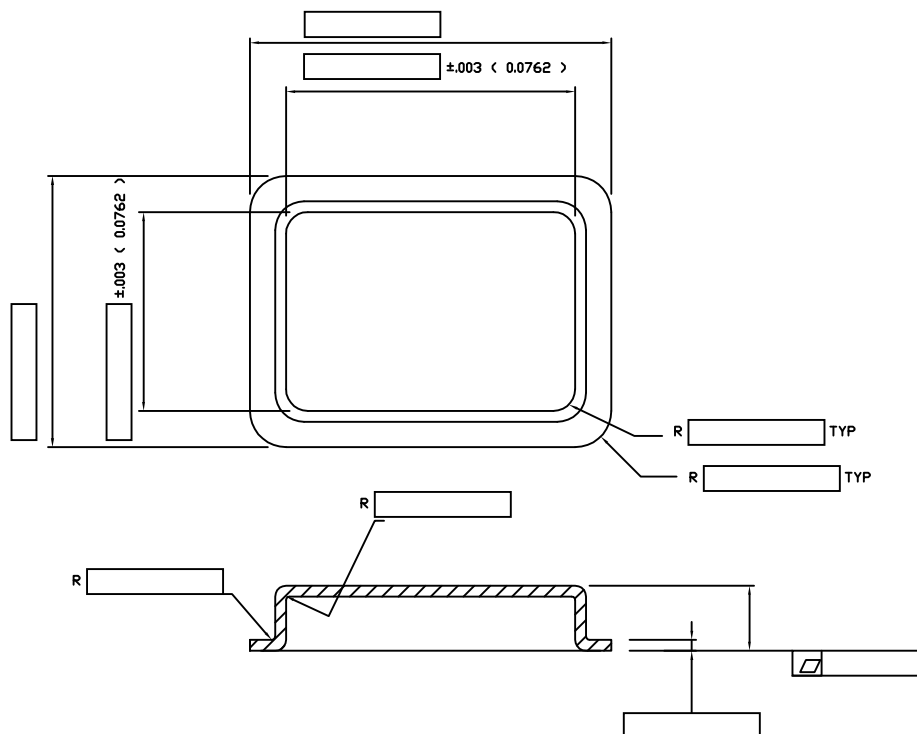


HI-REL LIDS LTD

4 Fuller Road, Harleston, Norfolk IP20 9EA
Tel+44(0)1379 853 944 Fax+44(0)1379853 058
Email sales@hirel.co.uk Web www.hirel.co.uk

EDGE SOLDER SEAL COVER



MATERIAL

Most commonly used materials are
Kovar to ASTM F15, alloy 42 & 46,
pure nickel, stainless steel.

PLATING

Typically electroless nickel to MIL-C-26074
or electrolytic nickel to QQN 290
Followed by gold to MIL-G-45204 type 3 grade A
Thickness of plating to suit customer established
welding parameters

NOTES:

This style of cover will be designed to
have dimensional tolerance within
0.003"(0.0762) interference to
0.002"(0.0508) slip fit with the mating
header. Overall thickness should be
0.060"(1.524)min for welding.

All dimensions are in inches (millimeters)

All tolerances to be ± 0.005 "(0.127) except
where stated

Please fill in the boxes
and fax back to us on
+44(0)1379 853058